












Date: Friday, 11/07/2008 10:03:22 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: EYEBOLT
Job Number	: 40433		
Estimate Number	: 12427		
P.O. Number	:	Part Number	: D2021101
This Issue	: 11/07/2008 S.O. No. :	Drawing Number	: D2021
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: 40093	Material	:
Written By	:	Due Date	: 18/07/2008
Checked & Approved By	: <u>JULIE 08-7-11</u>	Qty:	<u>19</u> Um: Each
Comment	: Est Rev:A New Issue 06-05-31 JLM		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	AN43B7A	EYEBOLT	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)			
Eyebolt			
Batch: <u>M 106176</u> <u>SB 08/07/15</u> <u>(19)</u>			
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			
Comment: SMALL & MEDIUM FAB RESOURCE 1			
1-Drill as per Dwg D2021			
2-Deburr			
3-Touch-up with epoxy Primer as per Dwg D2021			
Batch: <u>M 106176</u> <u>FF 08-07-15</u> <u>(19)</u>			
3.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP <u>SB 08/07/15</u> <u>(19)</u>			
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1			
Identify and Stock			
Location: <u>ST9</u> <u>PC 08/07/15</u> <u>(19)</u>			
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
			
Comment: FINAL INSPECTION/W/O RELEASE <u>MF 08-07-14</u>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
97/04/22 OS

D2021

DRILL 1/4 (.250) DIA.
EXISTING LOCATION
OF .192 DIA. HOLE



D2021-101

MAKE FROM AN43B-7A EYEBOLT
TOUCH-UP HOLE I.D. WITH EPOXY PRIMER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 46133

REVISION		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC/REWORK	
DRAWN		CONTRACT NO.		DART AERO ACCESSORIES INC							
APPROVED		DATE		NO. 0001		DART					
DESCRIPTION OF CHANGE		DESIGN		BRADLEY 96-08		TITLE		EYEBOLT		DATE	
		CHECKED				CODE		D2021		SCALE	
		CUTTER								SHEET 1 OF 1	

THIS DRAWING IS PREPARED AND CHECKED BY THE ENGINEER'S OFFICE AND IS SUBJECT TO THE ENGINEER'S OFFICE. IT IS THE RESPONSIBILITY OF THE ENGINEER'S OFFICE TO ENSURE THAT THE DRAWING IS CORRECT AND COMPLETE. IT IS THE RESPONSIBILITY OF THE ENGINEER'S OFFICE TO ENSURE THAT THE DRAWING IS CORRECT AND COMPLETE. IT IS THE RESPONSIBILITY OF THE ENGINEER'S OFFICE TO ENSURE THAT THE DRAWING IS CORRECT AND COMPLETE.		RIVET CODE SHALL BE PER NAS 812	
REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		BASIC CODE	
1. DIMENSIONS ARE IN INCHES		2. FINISHES - AS SHOWN	
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REPORT ALL DISCREPANCIES - DO NOT SCALE

